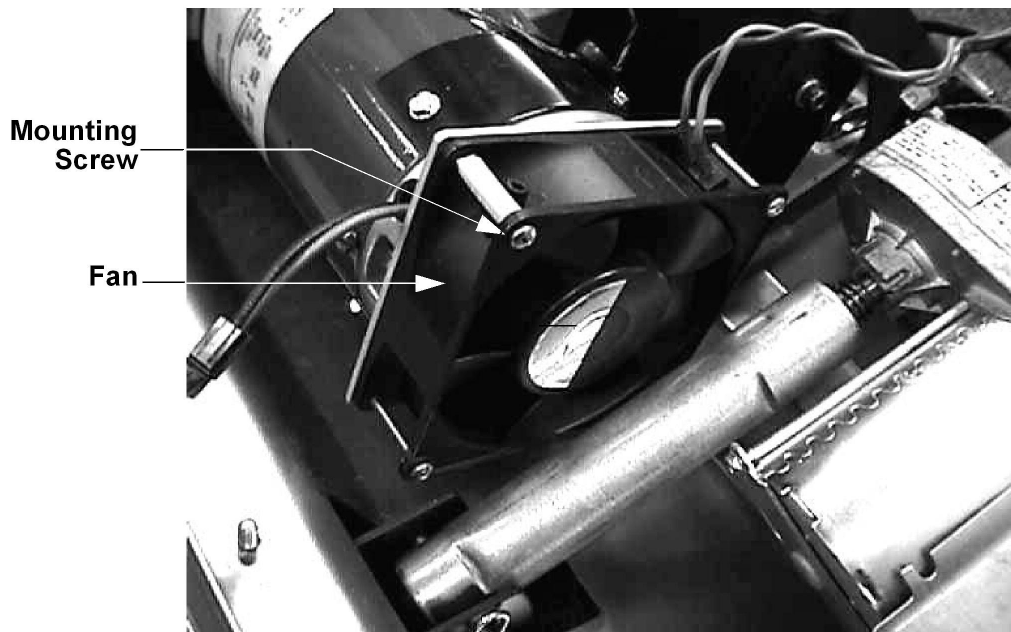


Procedure 6.11 ó Replacing the Drive Motor Cooling Fan

1. Set the treadmill circuit breaker in the i off position and unplug the treadmill's line cord from the AC outlet.
2. Remove the hood.
3. Remove the drive motor per Procedure 6.7, steps 2-8.
4. Remove the four screws that mount the drive motor cooling fan to the drive motor. See Diagram 6.15

Diagram 6.15 ó Drive Motor Cooling Fan Mounting



5. Set the replacement drive motor cooling fan at its mounting position on the drive motor and fasten it with the hardware removed in step 4.
6. Replace the drive motor per Procedure 6.7, steps 11-15.
7. Check treadmill operation per Procedure 3.